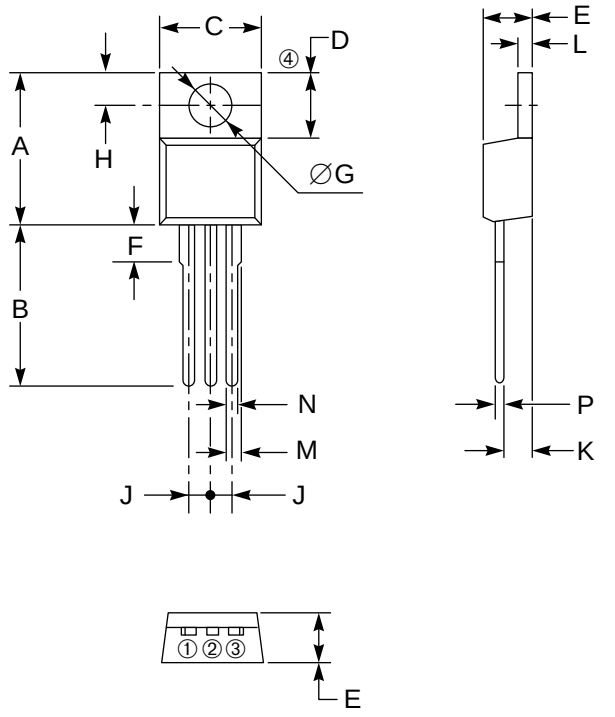
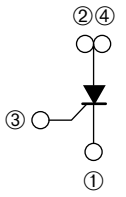
Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272

Lead-mount, Phase Control SCR
6 Amperes/400-600 Volts

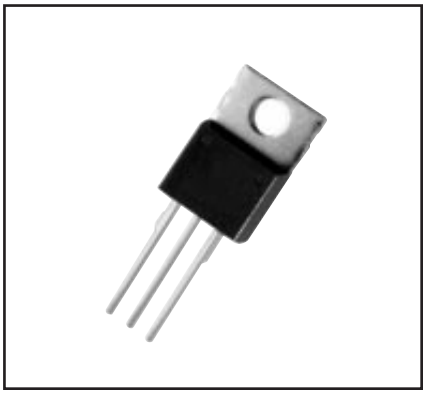
OUTLINE DRAWING



CONNECTION DIAGRAM



① CATHODE
② ANODE
③ GATE
④ ANODE



Description:
The Powerex CR6CM Lead-mount Phase Control SCRs are glass passivated thyristors for use in medium power control and rectification. These devices are molded plastic types.

Features:
- ☐ Easy Application for Printed Circuits
- ☐ Glass Passivated
- ☐ High Surge Current

Applications:
- ☐ Heater Control
- ☐ Motor Control
- ☐ Switching Mode Power Supply
- ☐ ECR
- ☐ Regulator for Motorcycles

Ordering Information:
Example: Select the complete six or seven digit part number you desire from the table - i.e. CR6CM-8 is a 400 Volt, 6 Ampere Phase Control SCR.

Type	V_{DRM}/V_{RRM} Volts	Code
CR6CM	400	-8
	600	-12

Outline Drawing (Conforms to TO-220)

Dimensions	Inches	Millimeters
A	0.63 Max.	16 Max.
B	0.49 Min.	12.5 Min.
C	0.41	10.5
D	0.28	7
E	0.18	4.5
F	0.15 Max.	3.8 Max.
G	0.142 ± 0.008 Dia.	3.6 ± 0.2 Dia.

Dimensions	Inches	Millimeters
H	0.125 ± 0.008	3.2 ± 0.2
J	0.102 ± 0.016	2.6 ± 0.4
K	0.10	2.5
L	0.051	1.3
M	0.039	1.0
N	0.031	0.8
P	0.020	0.5

Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272

CR6CM
Lead-mount, Phase Control SCR
6 Amperes/400-600 Volts

Absolute Maximum Ratings, T_a = 25 °C unless otherwise specified

Ratings	Symbol	CR6CM-8	CR6CM-12	Units
Repetitive Peak Off-state Voltage	V_{DRM}	400	600	Volts
Repetitive Peak Reverse Voltage	V_{RRM}	400	600	Volts
Non-repetitive Peak Reverse Voltage	V_{RSM}	500	720	Volts
DC Reverse Voltage	$V_{R(DC)}$	320	480	Volts
DC Forward Voltage	$V_{D(DC)}$	320	480	Volts
RMS On-state Current	$I_{T(RMS)}$	9.4	9.4	Amperes
Average On-state Current (Nominal, See Graphs) T_C = 88°C	$I_{T(avg)}$	6	6	Amperes
Non-repetitive Peak Surge, On-state Current One Cycle (60 Hz)	I_{TSM}	90	90	Amperes
I^2t for Fusing, t = 8.3 msec	I^2t	34	34	A^2sec
Peak Gate Power Dissipation	P_{GM}	5	5	Watts
Average Gate Power Dissipation	$P_{G(avg)}$	0.5	0.5	Watts
Peak Forward Gate Current	I_{FGM}	2	2	Amperes
Peak Forward Gate Voltage	V_{FGM}	6	6	Volts
Peak Reverse Gate Voltage	V_{RGM}	10	10	Volts
Storage Temperature	T_{stg}	-40 to 125	-40 to 125	°C
Operating Junction Temperature	T_j	-40 to 125	-40 to 125	°C
Weight	–	2.3	2.3	Grams

Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (412) 925-7272

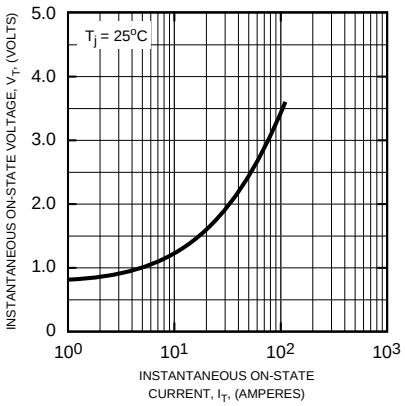
CR6CM
Lead-mount, Phase Control SCR
6 Amperes/400-600 Volts

Electrical and Thermal Characteristics, T_j = 25 °C unless otherwise specified

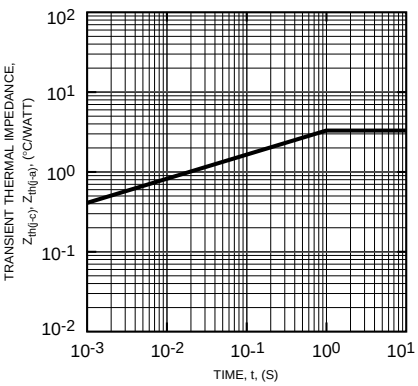
Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Voltage – Blocking State						
Peak Forward Leakage	I_{DRM}	T_j =125°C, V_D = V_{DRM}	–	–	2	mA
Peak Reverse Leakage	I_{RRM}	T_j = 125°C, V_R = V_{RRM}	–	–	2	mA
Current – Conducting State						
Peak On-state Voltage	V_{TM}	T_c = 25°C, I_{TM} = 20A Peak	–	–	1.7	Volts
DC Holding Current	I_H	V_D = 12V, T_j = 25°C	–	15	–	mA
Thermal Resistance Junction-to-case	$R_{th(j-c)}$	–	–	–	3	°C/W
Gate– Parameters						
Gate Current to Trigger	I_{GT}	V_D = 6V, R_L = 6Ω, T_j = 25°C	–	–	10	mA
Gate Voltage to Trigger	V_{GT}	V_D = 6V, R_L = 6Ω, T_j = 25°C	–	–	1.0	Volts
Non-triggering Gate Voltage	V_{GD}	V_D = 1/2V_{DRM}, T_j = 125°C	0.2	–	–	Volts

CR6CM
Lead-mount, Phase Control SCR
6 Amperes/400-600 Volts

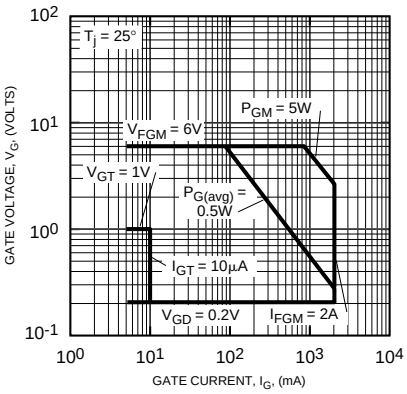
MAXIMUM ON-STATE CHARACTERISTICS



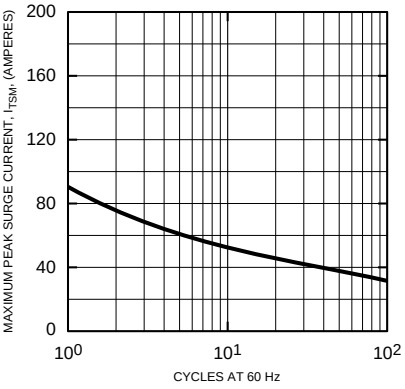
TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (JUNCTION-TO-CASE)



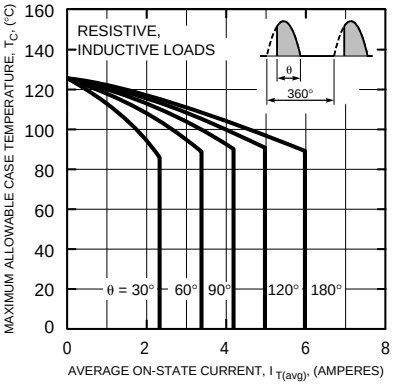
GATE CHARACTERISTICS



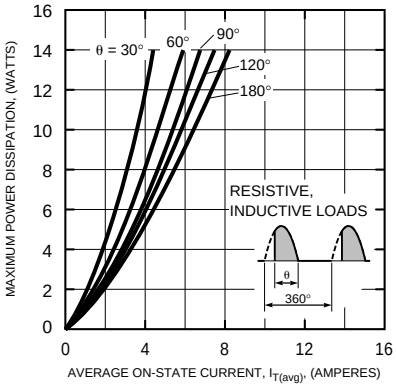
MAXIMUM SURGE CURRENT FOLLOWING RATED LOAD CONDITIONS



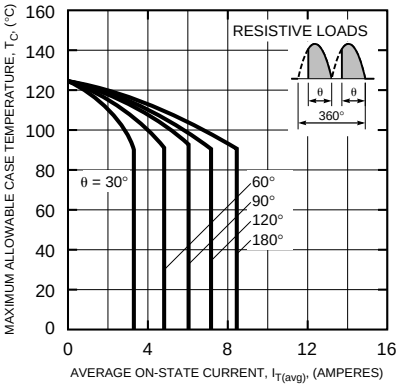
MAXIMUM ALLOWABLE CASE TEMPERATURE (SINGLE-PHASE HALF WAVEFORM)



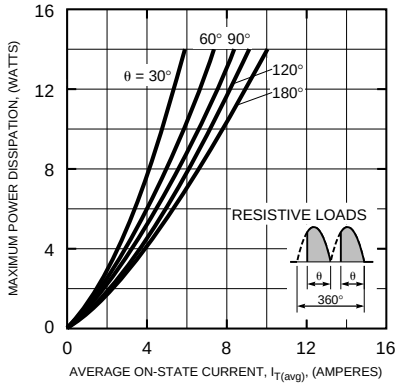
MAXIMUM ON-STATE POWER DISSIPATION (SINGLE-PHASE HALF WAVEFORM)



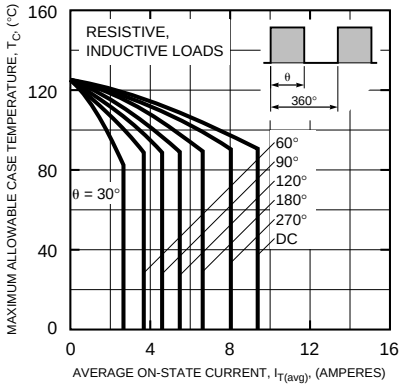
MAXIMUM ALLOWABLE CASE TEMPERATURE (SINGLE-PHASE FULL WAVEFORM)



MAXIMUM ON-STATE POWER DISSIPATION (SINGLE-PHASE FULL WAVEFORM)

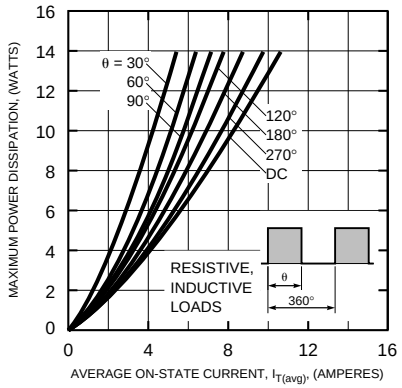


MAXIMUM ALLOWABLE CASE TEMPERATURE (RECTANGULAR WAVEFORM)

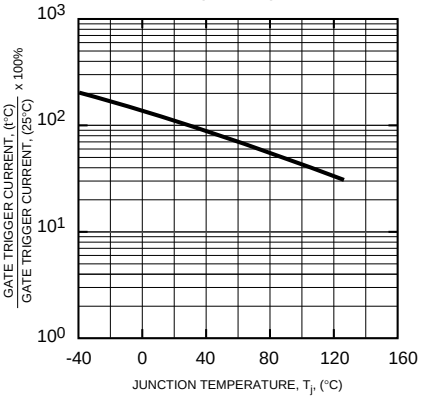


CR6CM
Lead-mount, Phase Control SCR
6 Amperes/400-600 Volts

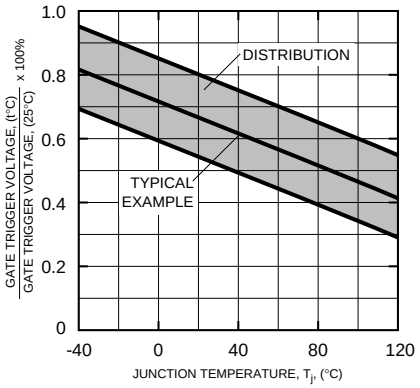
MAXIMUM ON-STATE POWER DISSIPATION (RECTANGULAR WAVEFORM)



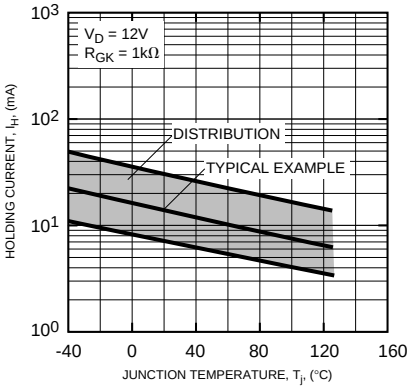
GATE TRIGGER CURRENT VS. JUNCTION TEMPERATURE (TYPICAL)



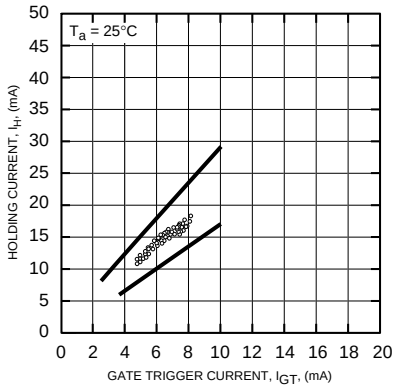
GATE TRIGGER VOLTAGE VS. JUNCTION TEMPERATURE (TYPICAL)



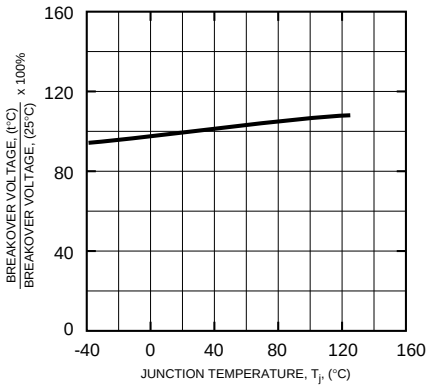
HOLDING CURRENT VS. JUNCTION TEMPERATURE (TYPICAL)



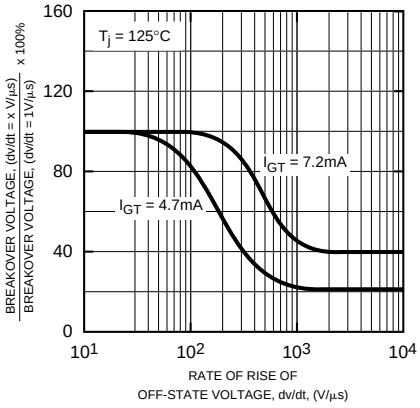
HOLDING CURRENT VS. GATE TRIGGER CURRENT



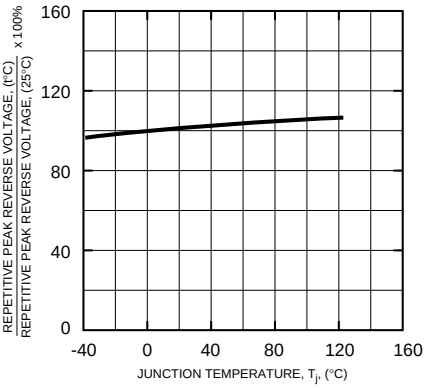
BREAKOVER VOLTAGE VS. JUNCTION TEMPERATURE (TYPICAL)



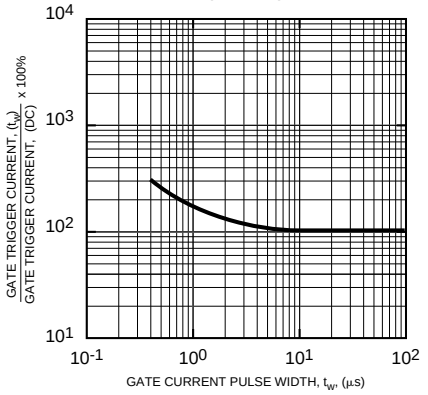
BREAKOVER VOLTAGE VS. RATE OF RISE OF OFF-STATE VOLTAGE (TYPICAL)



REPETITIVE PEAK REVERSE VOLTAGE VS. JUNCTION TEMPERATURE (TYPICAL)

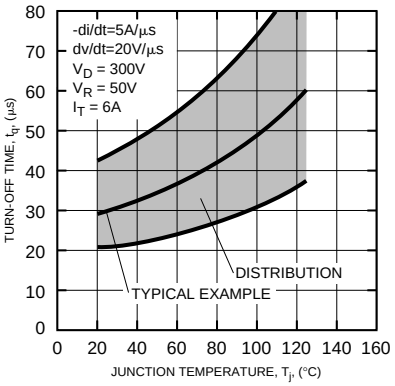


GATE TRIGGER CURRENT VS. GATE CURRENT PULSE WIDTH (TYPICAL)

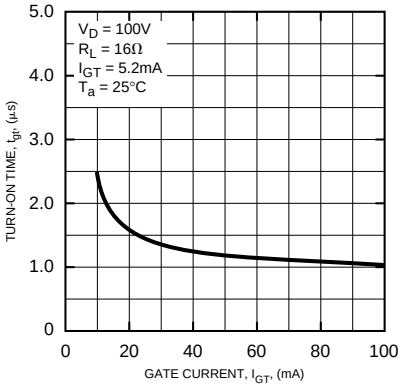


CR6CM
Lead-mount, Phase Control SCR
6 Amperes/400-600 Volts

TURN-OFF TIME VS. JUNCTION TEMPERATURE (TYPICAL)



TURN-ON TIME VS. GATE CURRENT (TYPICAL)



littlediode
COMPONENTS FOR ALL

Littlediode supplies new, hard to find or obsolete electronic components and semiconductors all over the world.

With over two million different components listed you are sure to find the part you need.

Feel free to visit us today at our online store:

LittleDiode.com

Looking forward to providing you with the best possible service.