

Li-ion Battery Charger

The ISL9219 is a fully integrated high input voltage single-cell Li-ion battery charger. This charger is fully in compliance with the USB electrical specification. The charger performs the CC/CV charge function required by Li-ion batteries. The charger accepts an input voltage up to 28V but is disabled when the input voltage exceeds the OVP threshold, typically 6V, to prevent excessive power dissipation. The 28V rating eliminates the overvoltage protection circuit required in a low input voltage charger.

The fast charge current is programmable with an external resistor, and the end-of-charge (EOC) current is fixed at 50mA for any input source type. When the input power source is identified as a USB port, the host controller will further identify the power type of the port and drive the USBI pin accordingly.

When the battery voltage is lower than the pre-charge threshold, which is also programmable with an external resistor, the charger preconditions the battery with an 85mA constant current. Charge is complete when the charge current reduces to the EOC current level during the CV charge phase. The STAT1 and STAT2 provide unique indication for each charging condition. An internal thermal foldback function protects the charger from any thermal failure.

The STAT1, STAT2, TRKL and ACFLT pins are of open drain type, allowing a simple interface to a microprocessor or an LED. When no adapter is attached or when disabled, the charger draws less than 1 μ A leakage current from the battery.

Additional features include an OVP protected power-good source, preconditioning of an over-discharged battery, an NTC thermistor interface for charging the battery in a safe temperature range, automatic recharge, and thermally enhanced QFN package.

Ordering Information

PART NUMBER	PART MARKING	TEMP. RANGE (°C)	PACKAGE	PKG. DWG. #
ISL9219IRZ*	219	-40 to +85	20 Ld 3x4 QFN	L20.3x4

*Add "-T" suffix for tape and reel. Please refer to TB347 for details on reel specifications.

NOTE: These Intersil Pb-free plastic packaged products employ special Pb-free material sets, molding compounds/die attach materials, and 100% matte tin plate plus anneal (e3 termination finish, which is RoHS compliant and compatible with both SnPb and Pb-free soldering operations). Intersil Pb-free products are MSL classified at Pb-free peak reflow temperatures that meet or exceed the Pb-free requirements of IPC/JEDEC J STD-020.

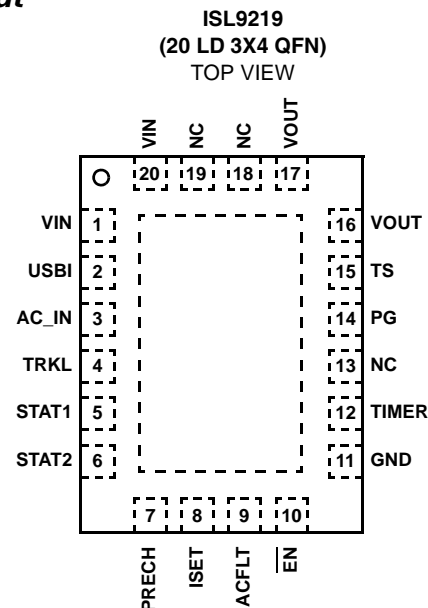
Features

- Complete Charger for Single-Cell Li-ion/Polymer Batteries
- Integrated Pass Element and Current Sensor
- No External Blocking Diode Required
- Low Component Count and Cost
- 0.7% Voltage Accuracy
- Programmable Charge Currents
- **250 μ A (Typ) Suspend Quiescent Current**
- USB 100mA/500mA Comply
- Charge Current Thermal Foldback for Thermal Protection
- Trickle Charge for Fully Discharged Batteries
- 28V Maximum Voltage for the Power Input
- Charge Status Indication
- Less than 1 μ A Leakage Current Off the Battery when No Input Power Attached or Charger Disabled
- Ambient Temperature Range: -40°C to +85°C
- Pb-free (RoHS Compliant)

Related Literature

- Technical Brief TB363 "Guidelines for Handling and Processing Moisture Sensitive Surface Mount Devices (SMDs)"
- Technical Brief TB379 "Thermal Characterization of Packaged Semiconductor Devices"
- Technical Brief TB389 "PCB Land Pattern Design and Surface Mount Guidelines for QFN Packages"

Pinout



Absolute Maximum Ratings

Supply Voltage (VIN)	-0.3V to 30V
Output Pin Voltage (STAT1, STAT2, PG, ACFLT)	-0.3V to 7V
All Other Pins	-0.3V to 5.5V
Maximum Output Current	1.5A

Recommended Operating Conditions

Ambient Temperature Range	-40°C to +85°C
Maximum Supply Voltage, VIN28V
Supply Voltage, VIN	4.3V to 6V
Programmable Charge Current	50mA to 1A

Thermal Information

Thermal Resistance (Junction to Ambient) θ_{JA} (°C/W)	θ_{JC} (°C/W)
3x4 QFN Package (Notes 1, 2)	41 4.5
Maximum Junction Temperature (Plastic Package)	+150°C
Maximum Storage Temperature Range	-65°C to +150°C
Pb-free Reflow Profile	see link below
http://www.intersil.com/pbfree/Pb-FreeReflow.asp	

CAUTION: Do not operate at or near the maximum ratings listed for extended periods of time. Exposure to such conditions may adversely impact product reliability and result in failures not covered by warranty.

NOTES:

- θ_{JA} is measured in free air with the component mounted on a high effective thermal conductivity test board with “direct attach” features. See Tech Brief TB379.
- θ_{JC} , “case temperature” location is at the center of the exposed metal pad on the package underside. See Tech Brief TB379.

Electrical Specifications Typical values are tested at VIN = 5V and +25°C Ambient Temperature, maximum and minimum values are established over the Recommended Operating Conditions, unless otherwise noted.

PARAMETER	SYMBOL	TEST CONDITIONS	MIN	TYP	MAX	UNITS
POWER-ON RESET						
Rising VIN Threshold	V _{POR}		3.4	3.6	3.8	V
Falling VIN Threshold	V _{POR}		2.2	2.4	2.6	V
VIN-BAT OFFSET VOLTAGE						
Rising Edge	V _{OS}		-	90	150	mV
Falling Edge	V _{OS}		10	50	-	mV
AC FAULT DETECTION THRESHOLD						
AC Fault Threshold	V _{ACFLT}		4.3	4.4	4.5	V
STANDBY CURRENT						
VOUT Pin Sink Current	I _{LEAK}	V _{IN} < V _{POR} or \overline{EN} = HI	-	1	5.0	μA
VIN Pin Supply Current	I _{STANDBY}	V _{OUT} floating and \overline{EN} = HI	-	250	300	μA
VIN Pin Supply Current	I _{RUN}	V _{OUT} floating and \overline{EN} = LO	-	1	2	mA
VOLTAGE REGULATION						
Output Voltage	V _{CH}	T _A = +25°C, I _{OUT} = 0mA	4.185	4.20	4.215	V
Output Voltage	V _{CH}	I _{OUT} = 0mA	4.169	4.20	4.231	V
Dropout Voltage		V _{OUT} = 4.2V, I _{OUT} = 1A	-	300	430	mV
OVERVOLTAGE PROTECTION						
Overvoltage Protection Rising Threshold	V _{OVPR}		5.64	6.0	6.36	V
Overvoltage Protection Falling Threshold	V _{OVPF}		5.54	5.6	-	V
OUTPUT CURRENT						
Constant Charge Current	I _{CHARGE}	AC input R _{ISET} = 24kΩ	0.9	1.0	1.1	A
Output Current Set Voltage	V _{ISET}		2.364	2.4	2.436	V
Constant Charge Current	I _{CHARGE}	USBI = HI	380	430	490	mA
Constant Charge Current	I _{CHARGE}	USBI = LO or floating	65	85	95	mA
Trickle Charge Current	I _{TRICKLE}	For any input type	65	85	95	mA

ISL9219

Electrical Specifications Typical values are tested at $V_{IN} = 5V$ and $+25^{\circ}C$ Ambient Temperature, maximum and minimum values are established over the Recommended Operating Conditions, unless otherwise noted. **(Continued)**

PARAMETER	SYMBOL	TEST CONDITIONS	MIN	TYP	MAX	UNITS
End-of-Charge Threshold	I_{MIN}	For any input type	30	50	70	mA
RECHARGE THRESHOLD						
Recharge Voltage Threshold	V_{RECH}		4.05	4.1	4.15	V
TRICKLE CHARGE THRESHOLD						
Trickle Charge Threshold Voltage	V_{MIN}	PRECH is floating	2.9	3.0	3.1	V
Trickle Charge Threshold Voltage	V_{MIN}	RPRECH = 82.5k	2.375	2.475	2.575	V
Trickle Charge Threshold Hysteresis	V_{MIN_HYS}		35	60	150	mV
TEMPERATURE MONITORING						
Constant Current Source For TS	I_{TS}		4.8	5.0	5.3	μA
Low Battery Temperature Threshold	V_{TMIN}		1.86	1.88	1.91	V
High Battery Temperature Threshold	V_{TMAX}		0.145	0.16	0.175	V
Battery Removal Threshold	V_{RMV}		-	2.25	-	V
Charge Current Foldback Threshold	T_{FOLD}		-	125	-	$^{\circ}C$
Current Foldback Gain	G_{FOLD}		-	100	-	$mA/^{\circ}C$
OSCILLATOR						
Oscillation Period	t_{OSC}	$C_{TIME} = 15nF$	2.5	3.0	3.3	ms
DE-GLITCH TIME						
De-Glitch Time For EOC, Recharge	t_{DEG}		40	100	170	ms
LOGIC INPUT AND OUTPUT						
Input High (USBI, \overline{EN} , AC_IN)			1.4	-	-	V
Input Low (USBI, \overline{EN} , AC_IN)			-	-	0.4	V
Open Drain Leakage Current When HI (STAT1, STAT2, ACFLT, TRKL)		Pin Voltage = 6V	-	-	1	μA
Open Drain Sink Current When LOW (STAT1, STAT2, ACFLT, TRKL)		Pin Voltage = 0.3V	20	-	-	mA
VIN to PG Switch						
PMOSFET ON-Resistance	$r_{DS(ON)}$		-	3	5	Ω
Maximum Output Current	I_{PG}		-	60	-	mA

Pin Descriptions

VIN (Pins 1, 20)

Input supply voltage, Connect a 1µF ceramic capacitor to power ground.

USBI (Pin 2)

USB power type selection logic input. When this pin is left floating or driven to logic LOW, the USB port is regarded as a low-power port with 100mA maximum output current. In such cases, the charge current is internally set to 85mA. When this pin is driven to logic HIGH, the USB port is considered a high-power port with a 500mA maximum current available. In such cases, the charge current is set at 430mA regardless of the ISET resistor. There is a 600k pull-down resistor between the USBI pin to GND.

AC_IN (Pin 3)

Input source type configuration pin. Pull this pin to logic HI to configure the charger for an AC adapter. If this pin is left floating or driven to logic LO, the charger is configured for USB source type, where the charge current is set at 430mA or 85mA, depending on the USBI status. There is a 600k pull-down resistor between the AC_IN pin to GND.

TRKL (Pin 4)

Open-drain indication pin which turns on when charger is in trickle mode, otherwise turns off. This pin is capable to sink 20mA minimum current to drive an LED.

STAT1 (Pin 5)

Open-drain indication pin. In conjunction with STAT2 this pin provides a unique indication for each charging state of the cycle. This pin is capable to sink 20mA minimum current to drive an LED.

STAT2 (Pin 6)

Open-drain indication pin. In conjunction with STAT1 this pin provides a unique indication for each charging state of the cycle. This pin is capable to sink 20mA minimum current to drive an LED.

PRECH (Pin 7)

Pre-charge threshold voltage programming input pin. Connect a resistor between this pin and GND to set the threshold voltage by Equation 1:

$$V_{\text{PRECH}} = \frac{3 \times R_{\text{PRECH}}}{100} \quad (\text{V}) \quad (\text{EQ. 1})$$

Where R_{PRECH} is in kΩ, valid for $R_{\text{PRECH}} \leq 100\text{k}\Omega$.

ISET (Pin 8)

Charge-current programming and monitoring pin. Connect a resistor between this pin and the GND pin to set the charge current limit by Equation 2:

$$I_{\text{OUT}} = \frac{24000}{R_{\text{ISET}}} \quad (\text{mA}) \quad (\text{EQ. 2})$$

Where R_{ISET} is in kΩ.

The ISET pin voltage also monitors the actual charge current during the entire charge cycle, including the trickle, constant-current, and constant-voltage phases. However, when the dropout voltage is reached, the ISET pin voltage will no longer follow the output current due to fact that the output current is no longer controlled by the IC. When disabled, $V_{\text{ISET}} = 0\text{V}$

ACFLT (Pin 9)

Open-drain indication pin which turns off when the adapter plugged in does not have sufficient current rating and the resulting input voltage is dropped to below 4.4V. This pin is capable to sink 20mA minimum current to drive an LED. The open drain indication also turns off when an input OVP condition ($V_{\text{IN}} > 6\text{V}$) is encountered.

EN (Pin 10)

IC enable input. Drive this pin to logic LO or leave it floating to enable the charger. Drive this pin to logic HI to disable the charger. There is a 600k pull-down resistor between the $\overline{\text{EN}}$ pin to GND.

PG (Pin 14)

The PG pin will be connected to VIN through an internal P-Channel MOSFET when VIN is within the power good window. Otherwise the PG pin is in a high impedance (floating) state. When VIN is within the power good window, the PG pin can source 20mA output current for the down stream circuit. It is recommended that a 2.2µF ceramic capacitor be connected at the PG pin to absorb any transient voltage due to the delay turning off the PMOS under a fast OVP condition.

TS (Pin 15)

Input for an external NTC thermistor for temperature monitoring. A 5µA internal current source is provided at this pin and the pin voltage is monitored and compared with the set thresholds to provide over temperature protection.

TIMER (Pin 12)

The TIMER pin sets the oscillation period by connecting a timing capacitor between this pin and GND. The oscillator also provides a time reference for the charger. The timer function can be disabled by connecting the TIMER pin to GND. If the timer is disabled, there will be no timeout function for any operation mode including trickle charge and fast charge modes.

VOUT (Pins 16, 17)

Charger output pin. Connect this pin to the battery. A 1 μ F or larger X5R ceramic capacitor is recommended for decoupling and stability purposes.

GND (Pin 11)

System ground connection

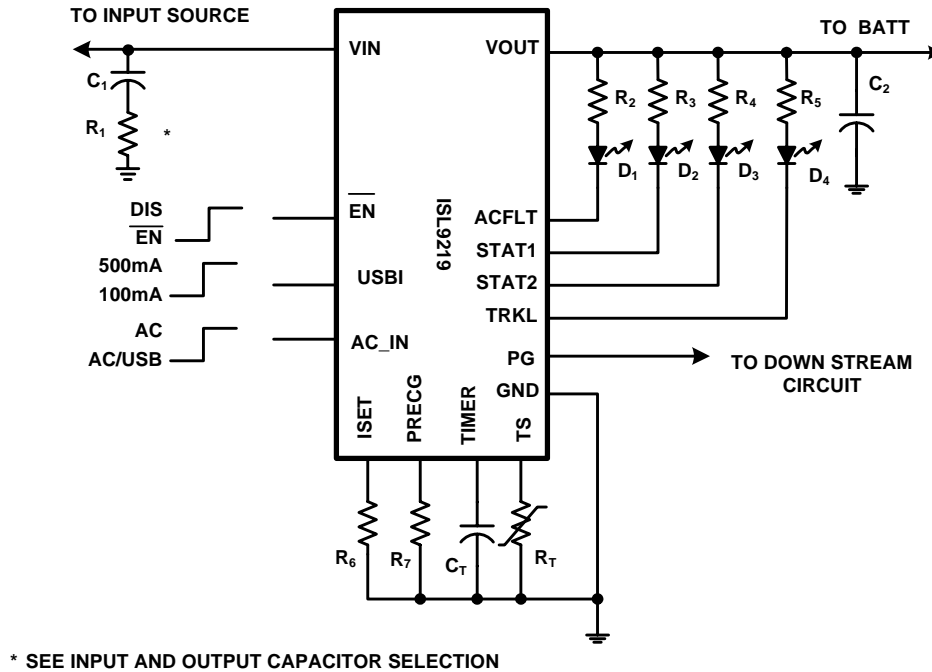
NC (Pins 13, 18, 19)

No connect

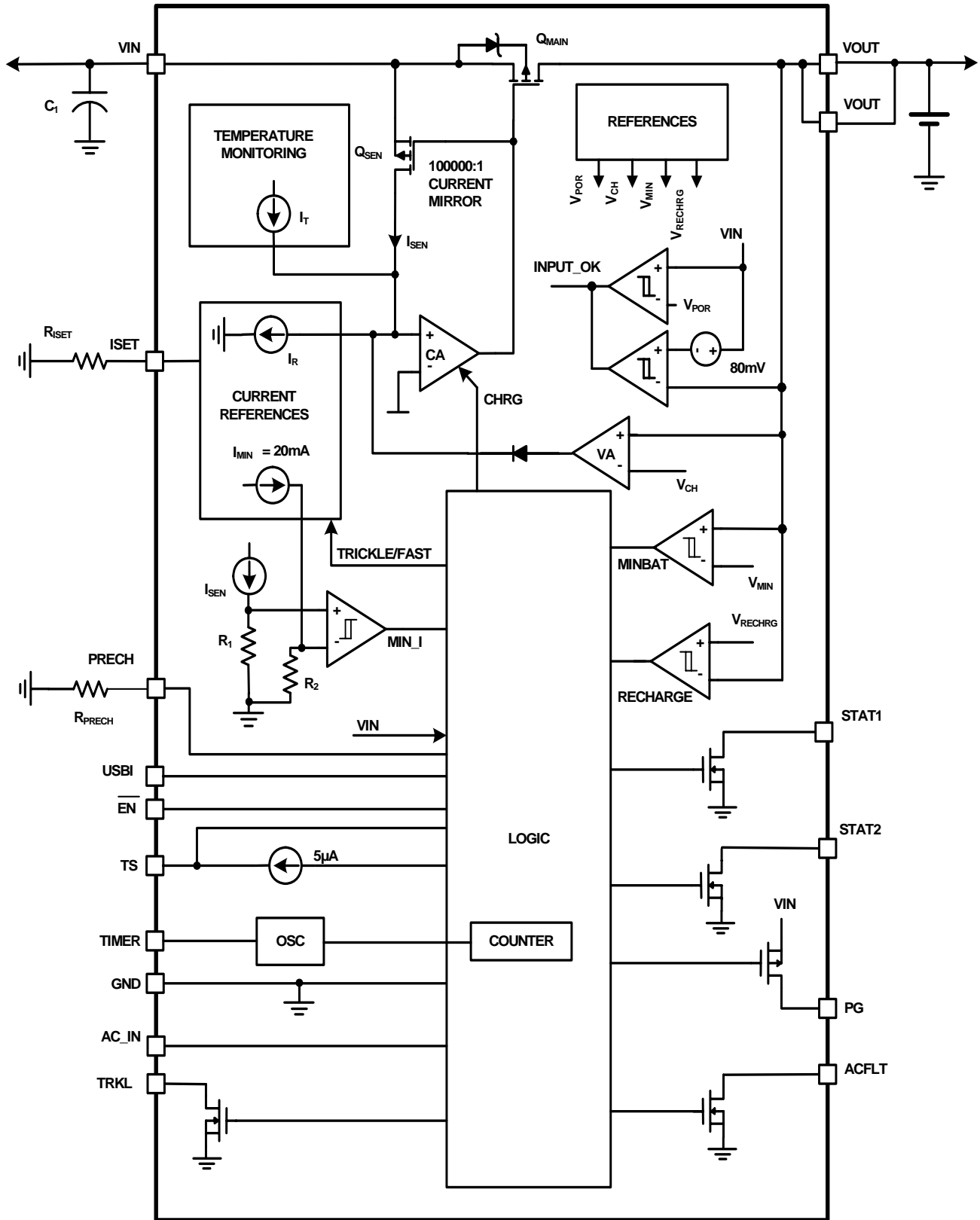
EPAD

Exposed pad. Connect to GND electrically. Thermally, connect as much as possible copper to this pad either on the component layer or other layers through thermal vias to enhance the thermal performance.

Typical Application



Block Diagram



Theory of Operation

The ISL9219 is an integrated charger for single-cell Li-ion or Li-polymer batteries. The ISL9219 functions as a traditional linear charger when powered with a voltage-source adapter. When powered with a current-limited adapter, the charger minimizes the thermal dissipation commonly seen in traditional linear chargers.

As a linear charger, the ISL9219 charges a battery in the popular constant current (CC) and constant voltage (CV) profile. The constant charge current I_{SET} is programmable up to 1A with an external resistor. The charge voltage V_{CH} has 0.7% accuracy over the entire recommended operating condition range. The charger always preconditions the battery with a 85mA constant current at the beginning of a charge cycle, until the battery voltage is verified to be above the minimum fast charge voltage, V_{MIN} . This low-current preconditioning charge mode is named trickle mode. A thermal-foldback feature removes the thermal concern typically seen in linear chargers. The charger reduces the charge current automatically as the IC internal temperature rises above +125°C to prevent further temperature rise. The thermal foldback feature guarantees safe operation when the printed circuit board (PCB) is space limited for adequate thermal dissipation.

USB Compliant Current Setting

The ISL9219 is fully compliant with the USB electrical specification when a USB port is used as the input source. The input source type can be identified by the host controller. When the USB connector is plugged in, the host controller will identify the device during the enumeration process. The host controller will further identify whether the USB port is a high power port (500mA max current) or low power port (100mA max current). The host controller will then drive the AC_IN and USBI pins thru its GPIO pins, according to the identification results.

If USB compliance is not required, the AC_IN pin can be hard wired to VOUT so that the fast charge current is always set by ISET pin.

Depending on the input source type, the charge current during the constant current phase is:

ISET: determined by RISET if input is an AC adapter

ISET = 430mA if input is a high power USB port

ISET = 85mA if input is a low power port

Power-Good Range

The power-good range is defined by the following three conditions:

1. $V_{IN} > V_{OVP}$
2. $V_{IN} - V_{BAT} > V_{OS}$
3. $V_{IN} < V_{OVP}$

where the VOS is the offset voltage for the input and output voltage comparator and the VOVP is the overvoltage protection threshold given in the "Electrical Specification" table on page 2. All V_{POR} , V_{OS} , and V_{OVP} have hysteresis, as given in the Electrical Specification table. If the input voltage is not in the power-good range, the charger will not charge the battery. If the input voltage is within the power good range, the PG pin will be connected to VIN through an internal P-Channel MOSFET with a 20mA current capability. If the input voltage is not within the power-good range, the PG will be switched off from VIN and turned into a high impedance (floating) state. When an overvoltage condition occurs, the ISL9219 enters the suspended state.

Timeout Function

The charger offers a safety timer for setting the maximum charge time (TIMEOUT) limit to prevent charging a dead battery for an extensively long time. The trickle mode is limited to 1/8 of TIMEOUT limit. The charger automatically re-charges the battery when the battery voltage drops below a recharge threshold.

State Indication

Five indication pins, STAT1, STAT2, ACFLT, PG and TRKL are available from the charger to indicate the charge status and fault conditions. The STAT1 and STAT2 are configured to indicate various charging condition as given by the true table in Table 1:

TABLE 1. STAT1 AND STAT2 TRUE TABLE

STAT1	STAT2	CHARGING CONDITION
L	L	Charging
L	H	Charge Complete and during Re-Charge
H	L	Fault
H	H	Suspend

A fault status is triggered under one of these conditions:

1. The TS pin voltage is outside the preset temperature window
2. Timeout occurs before the EOC current has been reached

The ACFLT pin indicates a faulty AC adapter condition. It is an open drain output which turns off when there is an AC fault, otherwise stays on. An AC fault condition is defined as when VIN falls below VACFLT threshold (4.4V) or VIN goes above VOVP (6.0V).

The TRKL pin indicates that the operation is in trickle charge mode. It is an open drain output which turns on when the operation is in trickle mode, otherwise turns off.

The PG pin indicates that VIN is within the power-good range.

Applications Information

Power on Reset (POR)

The ISL9219 resets as the input voltage rises above the POR rising threshold. The internal oscillator starts to oscillate, the internal timer is reset, and the charger begins to charge the battery. The STAT pins, will indicate the operating condition according to Table 1.

The ISL9219 has a typical rising POR threshold of 3.6V and a falling POR threshold of 2.4V.

Pre-Charge

If the battery voltage is below the pre-charge threshold, the ISL9219 charger delivers a small current to pre-charge the battery until the voltage reaches the fast charge threshold value. The pre-charge threshold is programmed by the resistor connected between the PRECH pin and GND. If the PRECH pin is left floating, a default value of 3.0V is used as the pre-charge voltage.

Charge Cycle

A charge cycle consists of three charge modes: trickle mode, constant current (CC) mode, and constant voltage (CV) mode. The charge cycle always starts with the trickle mode until the battery voltage stays above V_{MIN} (3.0V typical). If the battery voltage stays below V_{MIN} , the charger stays in the trickle mode. The charger moves to the CC mode after the battery voltage is above V_{MIN} . As the battery-pack terminal voltage rises to the final charge voltage (V_{CH}), the CV mode begins. Since the battery terminal voltage is regulated at the constant V_{CH} in the CV mode, the charge current is expected to decline as the cell voltage rises. After the charge current drops below I_{MIN} , which is fixed at 50mA for any input type, the ISL9219 indicates the end-of-charge (EOC) with STAT1 and STAT2. The charging actually does not terminate until the internal timer completes its length of TIMEOUT in order to bring the battery to its full capacity.

The following events initiate a new charge cycle:

- POR
- A new battery being inserted (detected by TS pin)
- Recovery from an battery over-temperature fault
- The \overline{EN} pin is toggled from HI to LO or from HI to floating

Recharge

After a charge cycle completes at a timeout event, charging is prohibited until the recharge condition ($V_{OUT} < V_{RECH}$) is met. Then the charging restarts with the timer reset to zero. The STAT1 and STAT2 indication however, is unchanged.

Internal Oscillator

The internal oscillator establishes a timing reference. The oscillation period is programmable with an external timing capacitor, C_{TIME} , as shown in "Typical Application" on

page 5. The oscillator charges the timing capacitor to 1.5V and then discharges it to 0.5V in one period, both with 10 μ A current. The period t_{OSC} is shown in Equation 3:

$$t_{OSC} = 0.2 \cdot 10^6 \cdot C_{TIME} \quad (\text{seconds}) \quad (\text{EQ. 3})$$

A 1nF capacitor results in a 0.2ms oscillation period. The accuracy of the period is mainly dependent on the accuracy of the capacitance and the internal current source.

Total Charge Time

The total charge time for the CC mode and CV mode is limited to a length of TIMEOUT. A 22-stage binary counter increments each oscillation period of the internal oscillator to set the TIMEOUT. The TIMEOUT can be calculated as Equation 4:

$$\text{TIMEOUT} = 2^{22} \cdot t_{OSC} = 14 \cdot \frac{C_{TIME}}{1\text{nF}} \quad (\text{minutes}) \quad (\text{EQ. 4})$$

A 1nF capacitor leads to 14 minutes of TIMEOUT. For example, a 15nF capacitor sets the TIMEOUT to be 3.5 hours. The charger has to reach the end-of-charge condition before the TIMEOUT, otherwise, a TIMEOUT fault is issued. The TIMEOUT fault latches up the charger. There are two ways to release such a latch-up: either to recycle the input power, or toggle the \overline{EN} pin to disable the charger and then re-enable it.

The trickle mode charge has a time limit of 1/8 TIMEOUT. If the battery voltage does not reach V_{MIN} within this limit, a TIMEOUT fault is issued and the charger latches up. Thus, the charger can stay in trickle mode for no more than 1/8 of TIMEOUT interval.

Monitoring Output Current thru ISET Pin

In addition to programming the fast charge current, the ISET can be used to monitor the actual output current for the AC adapter input current setting. During the constant current phase, the ISET pin voltage is fixed at 2.4V. In this case, the output current can be calculated by using 2.4V divided by R_{ISET} . During the constant voltage phase, the output current can be calculated by using the pin voltage, divided by R_{ISET} . For USB input current setting, V_{ISET} can still be used to monitor the charge current but since V_{ISET} is not used for the close loop current regulation, to achieve a good accuracy, an one-point calibration is required.

End-of-Charge (EOC) Current

The end-of-charge current I_{MIN} sets the level at which the charger starts to indicate the charge complete condition with the indication pins. The charger actually does not terminate charging until the end of the TIMEOUT interval, as described in "Total Charge Time" on page 8. The I_{MIN} is fixed at 50mA for all input types, i.e. for AC adapter, USB high power and USB low power.

Input and Output Capacitor Selection

A 0.47 μ F or higher value ceramic capacitor for the input is recommended. Due to the inductance of the power leads of the wall adapter or USB source, the input capacitor type must be properly selected to prevent high voltage transient during a hot-plug event. A tantalum capacitor is a good choice for its high ESR, providing damping to the voltage transient. Multi-layer ceramic capacitors, however, have a very low ESR and hence when chosen as input capacitors, a 1 Ω series resistor is recommended, as shown in the "Typical Application" schematic on page 5, to provide adequate damping.

When the battery is attached to the charger, the output capacitor can be any ceramic type with the value higher than 0.1 μ F. However, if there is a chance the charger will be used as an LDO linear regulator, a 10 μ F tantalum capacitor is recommended.

Board Layout Recommendations

The ISL9219 internal thermal foldback function limits the charge current when the internal temperature reaches approximately +125°C. In order to maximize the current capability, it is very important that the exposed pad under the package is properly soldered to the board and is connected to other layers through thermal vias. More thermal vias and more copper attached to the exposed pad usually result in better thermal performance. On the other hand, the number

of vias is limited by the size of the pad. The exposed pad is big enough for 5 vias.

State Diagram

The state diagram is shown in Figure 3. There are a total of 5 states during a complete charging cycle: trickle charge, CC charge, CV charge, charge complete/recharge, fault and suspend. In the trickle mode, the ISL9219 charges the battery in a trickle current. If VOUT reaches VMIN before the trickle charge timeout interval, the operation will move to the CC mode. Before entering the CC mode, the input source is identified. The CC mode output current is set according to the input type as described in "USB Compliant Current Setting" on page 7. When the output voltage reaches the 4.2V final voltage, the operation will move to CV mode, where the battery is charged at a constant voltage. If the end-of-charge current is reached before the timeout interval is elapsed, the operation moves to charge complete state. The charger continues to charge the battery until a timeout condition is reached, then the charging will be terminated. After the termination, if the output voltage drops below the recharge threshold, a recharge starts and the timer is reset to zero. The STAT1 and STAT2 indications remain the same as the charge complete state.

In the event that the timeout condition is reached before EOC, the fault mode is entered. The fault mode can also be triggered by an OTP event. To exit the fault mode, the input power has to be removed and re-applied, or the EN pin is toggled to HI and back to LO, then a new cycle starts.

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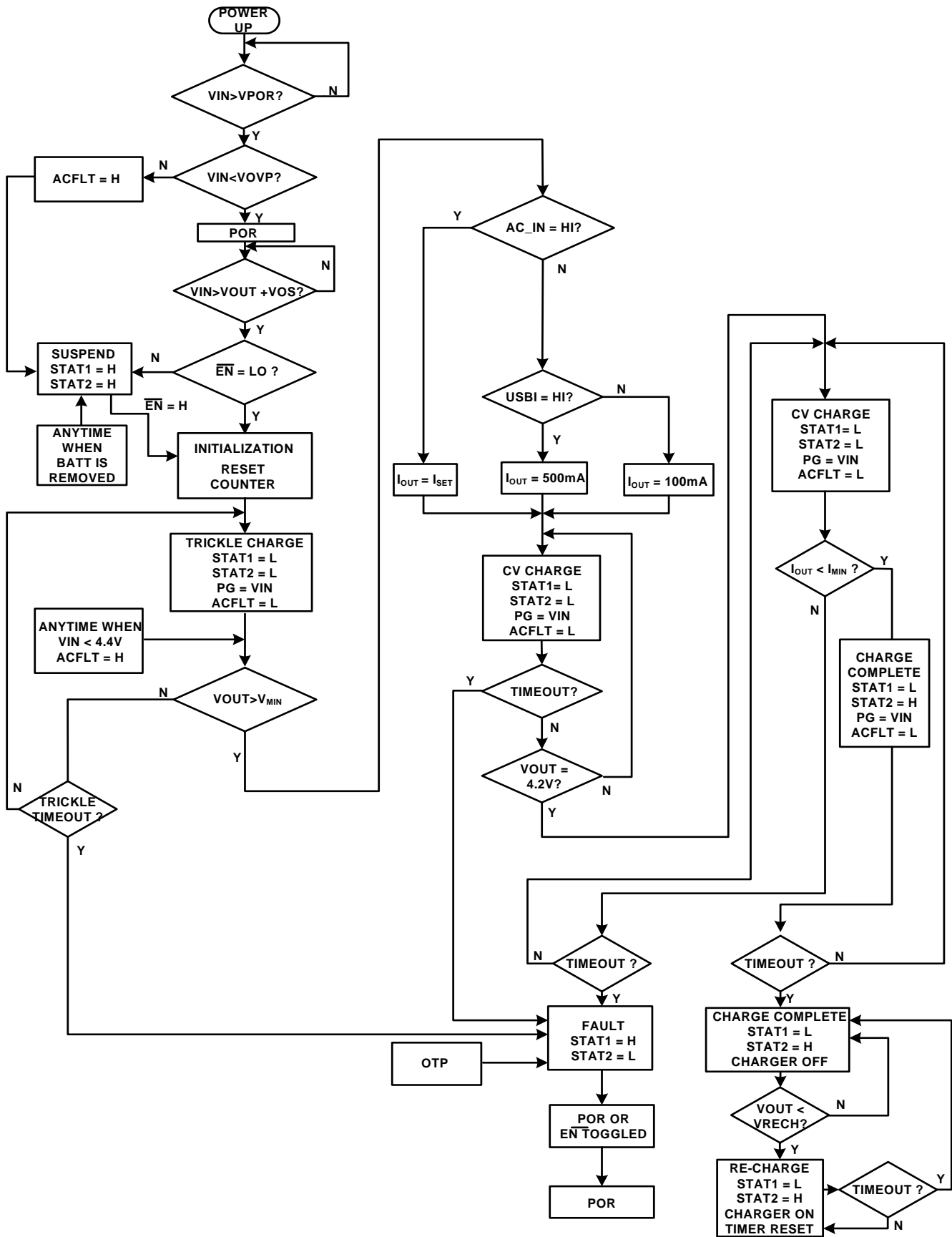


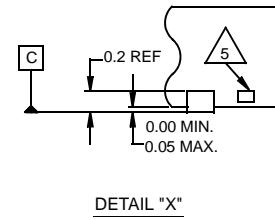
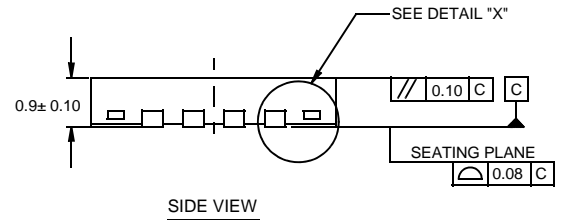
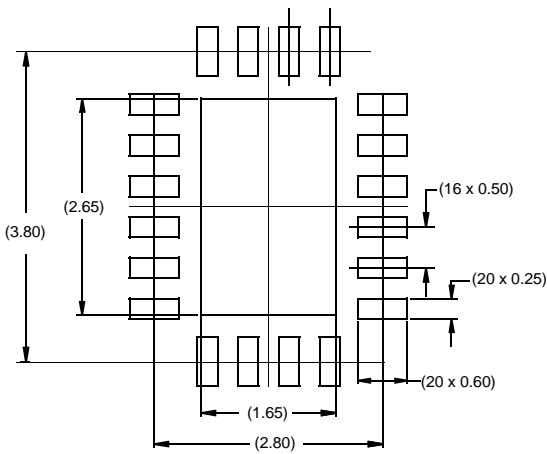
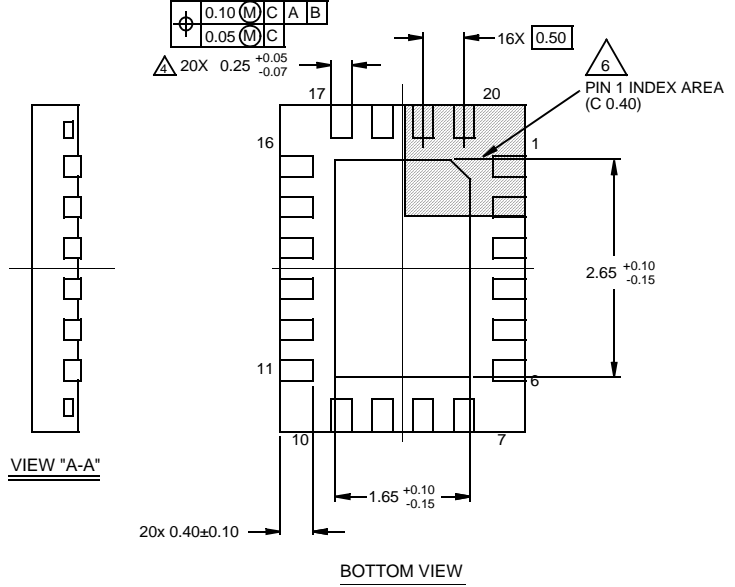
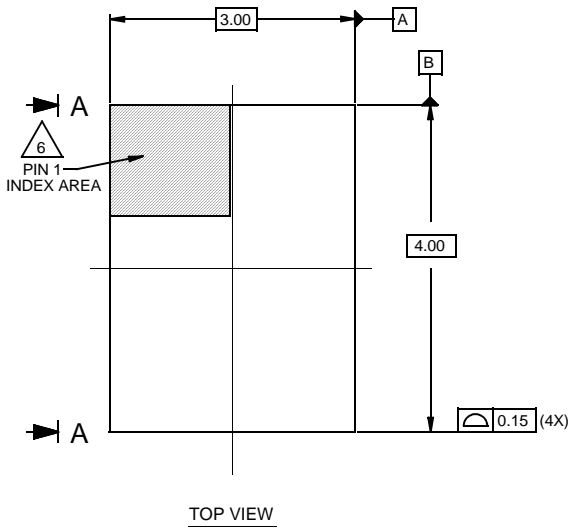
FIGURE 3. STATE DIAGRAM

Package Outline Drawing

L20.3x4

20 LEAD QUAD FLAT NO-LEAD PLASTIC PACKAGE

Rev 1, 3/10



NOTES:

1. Dimensions are in millimeters.
Dimensions in () for Reference Only.
2. Dimensioning and tolerancing conform to AMSE Y14.5m-1994.
3. Unless otherwise specified, tolerance : Decimal ± 0.05
4. Dimension applies to the metallized terminal and is measured between 0.15mm and 0.30mm from the terminal tip.
5. Tiebar shown (if present) is a non-functional feature.
6. The configuration of the pin #1 identifier is optional, but must be located within the zone indicated. The pin #1 identifier may be either a mold or mark feature.



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