

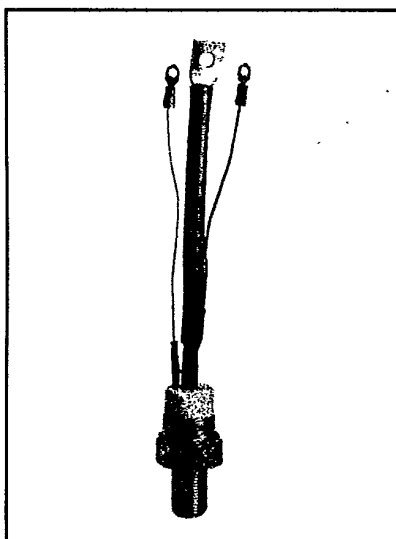
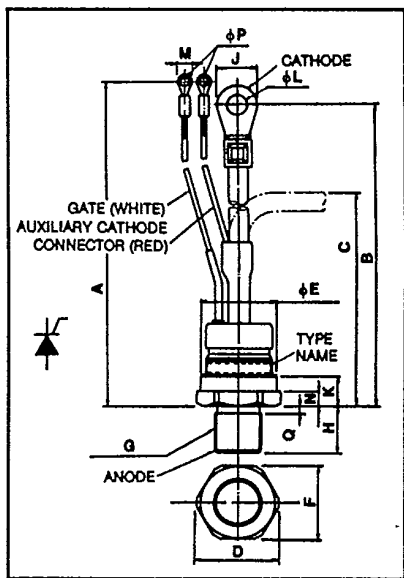


CR250DP

T-25-19

Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272  
 Powerex Europe, S.A., 428 Ave. G. Durand, BP107, 72003 LeMans, France (43) 72.75.15.

**Phase Control SCR**  
**250 Amperes Avg**  
**200-400 Volts**



**CR250DP**  
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 250 Amperes/200-400 Volts

**Description**

Powerex Silicon Controlled Rectifiers (SCR) are designed for phase control applications. These are all-diffused, compression bonded encapsulated (CBE) devices employing center-fired gate.

**Features:**

- Low On-State Voltage
- High di/dt
- High dv/dt
- Hermetic Packaging
- Excellent Surge and I<sup>2</sup>t Ratings

**Applications:**

- Power Supplies
- Battery Chargers
- Motor Control
- Light Dimmers
- VAR Generators

**Ordering Information**

Example: Select the complete eight digit part number you desire from the table - i.e. CR250DP-8 is a 400 Volt, 250 Ampere Phase Control SCR.

Dimensions	Inches	Metric
A	7.87 ± .30	200 ± 8
B	6.50 ± .30	165 ± 8
C	3.62 Max	92 Max
D	1.42	36
φE	1.260 Max	32 Max
F	1.26	32
G	M20	M20 × 1.5
H	.79	20
J	.65	16.5
K	.55	14
φL	.331	8.4
M	.26	6.6
N	.24	6
φP	.169	4.3
Q	.13	3.3

Type	Voltage		Current
	V <sub>ONM</sub> V <sub>RRM</sub>	Code	
CR250DP	200	-4-	250
	300	-6-	
	400	-8-	



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**Absolute Maximum Ratings**

	Symbol	CR250DP	Units
RMS On-State Current	$I_{T(RMS)}$	400	Amperes
Average On-State Current	$I_{T(av)}$	250	Amperes
Peak One-Cycle Surge (Non Repetitive) On-State Current (60Hz)	$I_{TSM}$	5000	Amperes
Peak One-Cycle Surge (Non-Repetitive) On-State Current (50Hz)	$I_{TSM}$	4500	Amperes
Critical Rate-of-Rise of On-State Current (Non-Repetitive)	$di/dt$	100	Amperes/ $\mu$ s
$I^2t$ (for Fusing), One cycle at 60Hz	$I^2t$	$1.0 \times 10^5$	A <sup>2</sup> sec
Peak Gate Power Dissipation	$P_{GM}$	10	Watts
Average Gate Power Dissipation	$P_{G(av)}$	3	Watts
Storage Temperature	$T_{sig}$	-40 to 150	°C
Operating Temperature	$T_J$	-40 to 150	°C
Mounting Torque <sup>Ⓞ</sup>		230 to 310	in.-lb.
Mounting Torque <sup>Ⓞ</sup>		270 to 380	kg-cm

**Electrical and Thermal Characteristics**

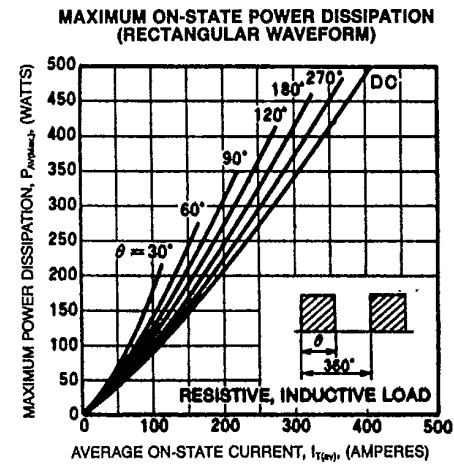
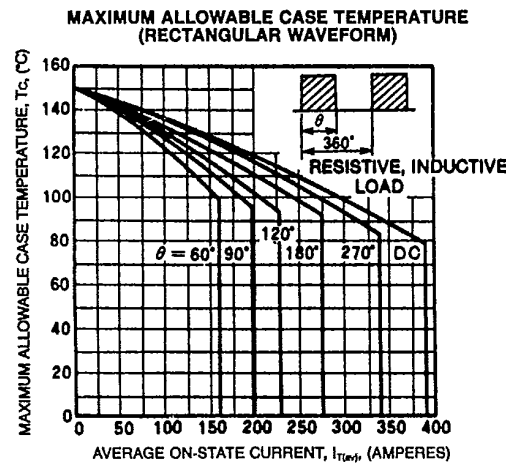
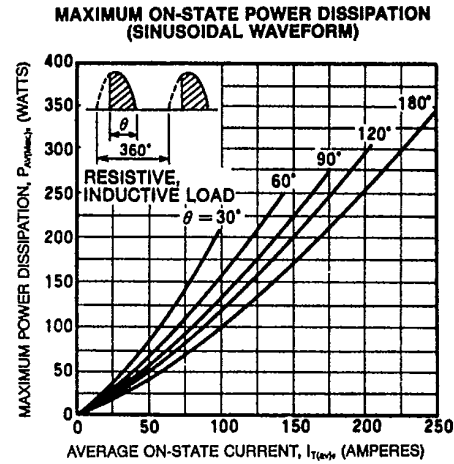
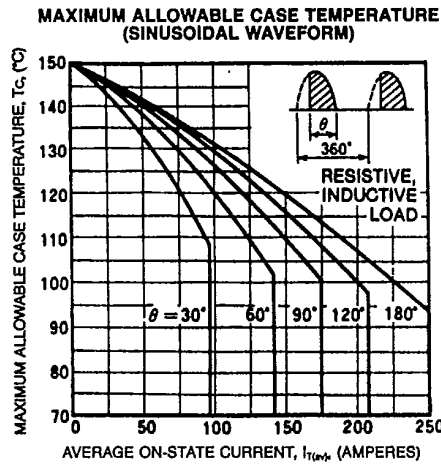
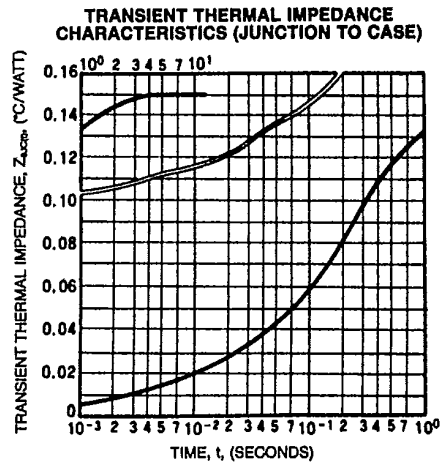
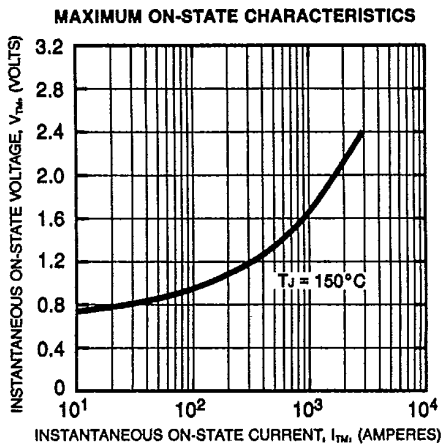
Characteristics	Symbol	Test Conditions	CR250DP	Units
<b>Voltage—Blocking State Maximums</b>				
Forward Leakage, Peak	$I_{DRM}$	$T_J = 150^\circ\text{C}$ , $V_{DRM}$ applied	30	mA
Reverse Leakage, Peak	$I_{RRM}$	$T_J = 150^\circ\text{C}$ , $V_{RRM}$ applied	30	mA
<b>Current—Conducting State Maximums</b>				
Peak On-State Voltage	$V_{TM}$	$T_J = 150^\circ\text{C}$ , $I_{TM} = 780\text{A}$	1.50	Volts
<b>Switching</b>				
Min. Critical dv/dt exponential to $V_{DRM}$	dv/dt	$T_J = 150^\circ\text{C}$ , $V_D = \frac{1}{2}V_{DRM}$	50	V/ $\mu$ sec
<b>Thermal</b>				
Maximum Thermal Resistance <sup>Ⓞ</sup>				
Junction to Case	$R_{\theta JC}$		.15	°C/Watt
Case to Sink, Lubricated	$R_{\theta CS}$		.06	°C/Watt
<b>Gate—Maximum Parameters</b>				
Gate Current to Trigger	$I_{GT}$	$T_J = 25^\circ\text{C}$ , $V_D = 6\text{V}$ , $R_L = 2\Omega$	120	mA
Gate Voltage to Trigger	$V_{GT}$	$T_J = 25^\circ\text{C}$ , $V_D = 6\text{V}$ , $R_L = 2\Omega$	1.5	Volts
Non-Triggering Gate Voltage	$V_{GDM}$	$T_J = 150^\circ\text{C}$ , Rated $\frac{1}{2}V_{DRM}$	.20	Volts
Peak Forward Gate Current	$I_{GTM}$		4.0	Amperes
Peak Reverse Gate Voltage	$V_{GRM}$		5.0	Volts

<sup>Ⓞ</sup> Consult recommended mounting procedures.



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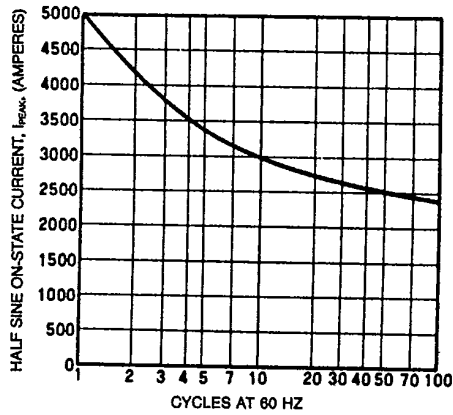




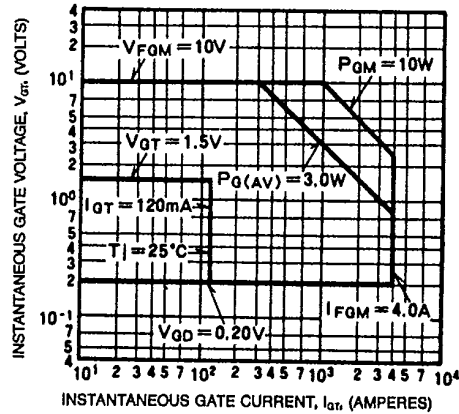
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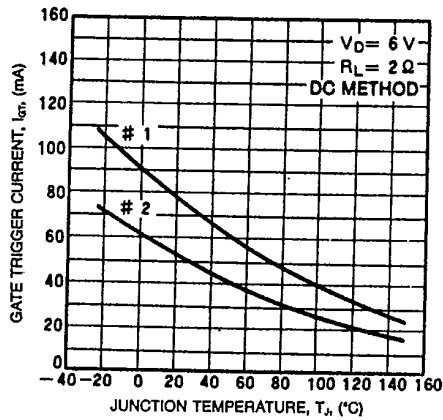
MAXIMUM ALLOWABLE SURGE ON-STATE CURRENT (NON-REPETITIVE)



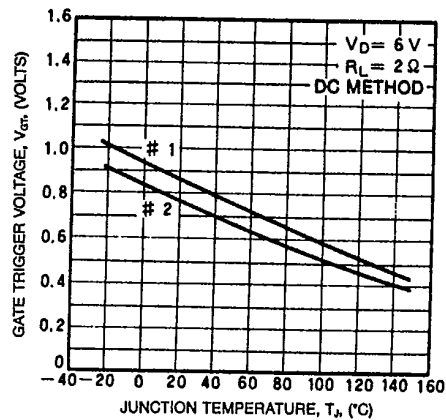
GATE CHARACTERISTICS



GATE TRIGGER CURRENT (TYPICAL)



GATE TRIGGER VOLTAGE (TYPICAL)





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